

বর্ষার্মুমাঞ্জঅশবছ্রী

Bhutan Power Corporation Limited

(An ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018 Certified Company)
Registered Office, Thimphu
Procurement Services Department
Thimphu: Bhutan



BPC/PSD/Ele	March 22, 2022	
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Subject:	Addendum No. V	

Tender Title: Supply and Delivery of Electrical Line Materials and Substation Equipment

Reference: BPC/PSD/Electrical Materials/2022/03 dated February 11, 2022

Dear Sir/Madam,

This is to inform all the bidders that PSD, BPC would like to issue amendment against the above referred tender. The tender submission dateline is now preponed to March 29, 2022. The BOQ of Lot 2 and lot 4 is also changed and accordingly the EMD amount for the lots are changed. The detail commercial and technical requirements of the lots are mentioned under the BDS (Bid Data Sheet) and Schedule of Supply which are attached herewith.

Therefore, Bidders are advised to note the changes and quote accordingly. All other terms and conditions shall remain same.

Thanking you.

Yours sincerely,

(Nim Dorji) General Manager





GROUP STANDARD BIDDING DOCUMENT

GOODS (BDS)



Tender Reference: BPC/PSD/Electrical Materials/2022/03 dated February 11, 2022 for the supply and delivery Electrical Line Materials and Substation Equipment





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SECTION II. BID DATA SHEET3





SECTION II. BID DATA SHEET

The Bid Data Sheet (BDS) contains information and provisions that are specific to a particular bidding process. The Purchaser must specify in the BDS only information that the Instructions to Bidders (ITB) request be specified in the BDS. All information shall be provided, and no clause shall be left blank. To facilitate the preparation of the BDS, its clauses are numbered with the same numbers as the corresponding ITB clauses. This guide provides information to the Purchaser on how to enter all required information, and includes a BDS format that summarizes all information to be provided.

ITB	Particulars			
1.1	Tender No.: BPC/PSD/Electrical Materials/2022/03 dated February 11, 2022			
1.1	Tender Name: The Supply and Delivery of Electrical Line Materials and Substation Equipment.			
1.1		rocurement Services Department, Bhutan Power Corporation imited, Yarden Lam, Post Box No. 580, Thimphu, Bhutan.		
1.1	The number a	and identification of Lots comprising this tender are:		
	Lot No.	Lot Description		
	1	11 kV ID VCB Panels and Accessories		
	2	Distribution Boards (AC &DC), Battery Bank and Accessories		
	3	Telescopic Pole Fittings		
	4	Conductor Hardware and GI steel Pole Fittings		
	5	Fault Passage Indicator (FPI)		
	6	Transformer Spare Parts and Accessories		
	7	Miscellaneous Items for Transformer Maintenance		
	8	Copper Wire		
	9	Distribution Pillar and Termination Kit		
	10	HV Switching Equipment		
	11	ABC Cables		
	12	PVC Cables		
8.2	Attention: <i>Th</i>	ication purposes, the Purchaser's address is: ne General Manager. curement Services Department, Bhutan Power Corporation		
	Limited, Yarden Lam, Post Box No. 580, Thimphu, Bhutan.			
	Telephone number: +975-2-326289 Electronic mail address: nim.dorji@bpc.bt			



	N 0 N 01 1:
	copy to:psdbpc@gmail.com/kinzangwangmo@bpc.bt
8.3	Bid Clarification request will be received on or before: Time: 17:00 hour Date: March 23, 2022
8.5	A pre-bid meeting shall not take place.
12.1	The Bidder shall submit with its Bid the following additional documents: a) Copies of valid Trade License b) Latest Tax Clearance Certificate c) Compliance to Delivery Schedule
15.1	Alternative Bids shall not be permitted.
16.3	The Bidder shall quote prices in DDP (Delivered Duty Paid), RSD, Pasakha (Place of destination) for all the lots as per incoterm 2020.
	Notwithstanding any possible misinterpretation/ambiguity in interpretation, it is explicitly clarified that the offered prices shall be all inclusive covering all costs including but not limited to transportation, insurance, taxes and duties and any other costs for delivery of the materials to the Purchaser at the designated place of delivery/destination.
16.3 (a) (iii)	The final destination is: Pasakha, Regional Store Divisions, Phuentsholing, Bhutan.
16.3 (b) i, ii, & iii	The price shall be inclusive of all taxes and duties that are applicable both inside and outside the purchaser's country.
16.5	Bids are being invited for lots
18.1	The prices quoted by the Bidder <i>shall not be adjustable</i> except under the circumstances specified under Clause 38.3 (e)
19.1,	Bid Prices shall be quoted in Ngultrum for goods offered from Bhutan, in Indian Rupees for goods offered from India; and in US dollar/major foreign currencies
19.2 and	for goods offered from other Countries.
19.3	Bid Prices expressed in Indian currency and US Dollars/major foreign currencies shall be accepted and evaluated in accordance to ITB 38. For bid evaluation purpose the exchange rate will be based on the Telegraphic Transfer (TT) selling rate published by the Royal Monetary Authority (RMA) of the Kingdom of Bhutan on the day of bid opening or the immediate preceding date as posted by the RMA. For bid expressed in Indian currency and US Dollars/major foreign currencies, payments shall be made in equivalent Ngultrum through banking channel and the responsibilities of payment transfer and transfer charges lie on the Suppliers.





20.1 **Technical Specifications**

The minimum technical specification (where ever required) are detailed out under respective **Lot** and **Price schedule**. Any technical deviation shall be brought out in the GTP forms for the items where GTP forms are provided and for the items where GTP forms are not required, the deviation shall be brought out in the deviation sheet provided. If the deviations are not mentioned in GTP and deviation sheet provided, the specification shall be considered as complied with the requirement.

20.2 Guaranteed Technical Specifications (GTPs) "is" required /to be offered if any

Item / Lot Description	Remarks
Lot 1: 11 kV ID VCB Panels and Accessories	Required Item A1
Lot 2: Distribution Boards (AC &DC), Battery	Required for item 1,2,3
Bank and Accessories	&4
Lot 3: Telescopic Pole Fittings	To be Offered
Lot 4: Conductor Hardware and GI Steel Pole Fittings	To be Offered
Lot 5: Fault Passage Indicator (FPI)	Required
Lot 6:Transformer Spare Parts and Accessories	To be Offered
Lot 7: Miscellaneous Items for Transformer Maintenance	To be Offered
Lot 8:Copper Wire	To be Offered
Lot 9: Distribution Pillar and Termination Kit	Required for Item 1 &2
Lot 10: HV Switching Equipment	To be Offered
Lot 11: ABC Cables	Required
Lot 12: PVC Cables	Required

a) The bid for that item(s)/Lot(s) shall be rejected if the GTP required Forms are not duly filled up and submitted as specified under respective lot.

The bidders are required to duly fill up the GTP forms provided in the bidding document. The catalogue/brochures of the items shall not be considered as GTP of the item. Further, if there are discrepancies between the item catalogue/brochures and the offered GTP, then GTP shall prevail.

For convenience purpose, the GTP in Excel format is attached herewith. The GTP must be seal, sign and fill up without any alteration to its format.





	b) For the item(s)/Lot(s) of which GTP forms are not provided under respecti lot, the bidders are requested to submit the catalogue or drawings for individu items or offer GTP if there is any. The offered items shall be clearly indicated the catalogue and if there is any deviation, brought out in deviation she provided.				
,20.3	The period of time for which the Goods are expected to be functioning (for the purpose of spare parts, special tools, etc.): <i>Not Applicable.</i>				
21.1	Financial Capability The Bidder shall furnish documentary evidence that it meets the financial requirement(s): Not Applicable				
21.2	Experience and Technical Capacity The Bidder shall furnish documentary evidence to demonstrate that it meets the following experience requirement(s): ISO Certificate, list of previous clients, relevant catalogues, notarized test certificates, list of past performance certificates and manufacturer's profile for all new brands that are introduced in BPC.				
21.3(a)	Manufacturer's Authorization (MA) "is" required/No	-			
	Lot Description	Remarks			
	Lot 1: 11 kV ID VCB Panels and Accessories	Required			
	Lot 2: Distribution Boards (AC &DC), Battery Bank and Accessories	Required			
	Lot 3: Telescopic Pole Fittings	Required			
	Lot 4: Conductor Hardware and GI Steel Pole Fittings	Required			
	Lot 5: Fault Passage Indicator (FPI)	Required			
	Lot 6:Transformer Spare Parts and Accessories	Required			
	Lot 7: Miscellaneous Items for Transformer Maintenance	Not Required			
	Lot 8:Copper Wire	Required			
	Lot 9: Distribution Pillar and Termination Kit	Required			
	Lot 10: HV Switching Equipment	Required			
	Lot 11: ABC Cables	Required			
	Lot 12: PVC Cables	Required			
	a) The bid for that item(s)/Lot(s) shall be rej Authorization is not submitted for which the Mo required.	-			
	b) The Bidders are to mention the brand and origin and submit the Manufacturer's Authorization ac				







	c) The brands (restricted/preferred) are mentioned in the price schedule and bidders are to quote accordingly. Item/lots for which brands are restricted, no alternative/substitute brand shall be accepted and shall be considered as non-responsive for that particular item/lot.
21.3 (b)	After sales maintenance, repair, spare parts stocking and related services: <i>are</i> not Required , and the Bidder therefore is <i>not required</i> to be represented by a suitably equipped and able agent in Bhutan.
21.3 (c)	Joint Venture, Consortium (JV/C) Bids are permitted: "YES", the number of partners forming Joint Venture, Consortium (JV/C): Two
22.1	The Bid validity period shall be 90 days from the last date of bid submission i.e., up to June 27, 2022.
23.1	The Bidder shall furnish a bid security in the amount and currencies as shown below in favour of Director, FAS, BPC :

Lot Description	Amount (Nu.)
Lot 1: 11 kV ID VCB Panels and Accessories	335,000.00
Lot 2: Distribution Boards (AC &DC), Battery Bank and Accessories	41,000.00
Lot 3: Telescopic Pole Fittings	15,000.00
Lot 4: Conductor Hardware and GI Steel Pole Fittings	147,000.00
Lot 5: Fault Passage Indicator (FPI)	530,000.00
Lot 6:Transformer Spare Parts and Accessories	34,000.00
Lot 7: Miscellaneous Items for Transformer Maintenance	32,000.00
Lot 8:Copper Wire	42,000.00
Lot 9: Distribution Pillar and Termination Kit	47,000.00
Lot 10: HV Switching Equipment	128,000.00
Lot 11: ABC Cables	470,000.00
Lot 12: PVC Cables	97,000.00

Preferably Bid Security should be submitted for the individual lots. Combined Bid Security would be also accepted. However, if the combined Bid Security is not sufficient in terms of total amount, the offer for the entire quoted lots would be treated as non-responsive as per ITB 23 and not considered for further evaluation.

For e-bids, bidders shall submit the Bid Security in original form to Procurement Service Departments (PSD), Head Office/ Regional Store Division (RSD), Phuentsholing/RSD Gelephu on or before the deadline for the submission of bids and also upload the scan copy of bid security in the www.tender.bt



23.5	The Bid Security validity period shall be valid till July 27, 2022 .
24.1 & 25.1	In addition to the original Bid, the number of copies is: <i>Not Applicable</i>
25.2(b)	For bid submission purposes only, the Purchaser's address is:
	Attention: The General Manager Address: Procurement Services Department, Bhutan Power Corporation Limited, Yarden Lam, Post Box No. 580, Thimphu, Bhutan.
25.3	Mode of Tendering is Single Stage - One Envelope Process.
25.8	Bidders are required to submit e-bids through e-procurement system (www.tender.bt).
	Bidders have to visit website www.tender.bt for vendor registration if the vendor has not registered in the e-procurement platform and submit the bid online. The user manual for vendor registration and bidding process is available under Downloads in website www.tender.bt
26.1	The deadline for the submission of Bid is: March 29, 2022 at 11:00 hours
29.1	The Bid Opening shall take place at: Address: Conference Hall, Head Office, BPC, Thimphu Date : March 29, 2022 Time : 12:00 Hours Venue : BPC Conference Hall
37.1	A margin of five percent (5%) Domestic Preference <i>shall not apply</i> .
38.3 (a)	Evaluation will be done for: <i>Lot wise</i>
	A lot with an alternative item price shall be rejected and that lot shall not be considered for further evaluation.
	In case some items are not quoted for a particular lot, the corporation reserves the right to cost load the highest responsive rate of other bidders for the purpose of evaluation of that lot if it was determined that the non-quoted items are not a major component of the lot or do not form an integral element of the lot. Actual order shall however be done based on the lowest rate that has been quoted in that bid package.
38.3(e)	The adjustments shall be determined using the following criteria:
	(a) Deviation in Delivery schedule: Yes
	No credit will be given to earlier delivery but Bids offering late delivery schedules (LDS) will be accepted but the Bids shall be adjusted for the purpose of the bid







		evaluation only adding at the rate of @one (1) per cent of the bid price for each week of delay to the bid price. Bids offering delivery schedules beyond 1 (one) month of the delivery period shall be rejected.
		(b) Deviation in payment schedule: No
		(c) The cost of major replacement components, mandatory spare parts, and service: No
		(d) The availability in Bhutan of spare parts and after-sales services for the equipment offered in the Bid : No
		(e) The projected operating and maintenance costs during the life of the equipment: No
		(f) The performance and productivity of the equipment offered: No.
38.6		Bidders shall be allowed to quote prices for one or more lots. The price schedule must be completed without any alteration to its format.
44.2	&	The successful Bidder shall submit the performance security and sign the
45.1		Contract within fifteen (15) days after the issuance of the Notification of Award.



SECTION VII: SCHEDULE OF SUPPY

- Delivery and Completion Schedule
 Technical Specification



1. Delivery and Completion Schedule

The Delivery period shall be commence from the date of signing contract.

Lot Description	No. of days
Lot 1: 11 kV ID VCB Panels and Accessories	150 days
Lot 2: Distribution Boards (AC &DC), Battery Bank and Accessories	150 days
Lot 3: Telescopic Pole Fittings	150 days
Lot 4: Conductor Hardware and GI Steel Pole Fittings	150 days
Lot 5: Fault Passage Indicator (FPI)	150 days
Lot 6:Transformer Spare Parts and Accessories	120 days
Lot 7: Miscellaneous Items for Transformer Maintenance	120 days
Lot 8:Copper Wire	150 days
Lot 9: Distribution Pillar and Termination Kit	150 days
Lot 10: HV Switching Equipment	150 days
Lot 11: ABC Cables	150 days
Lot 12: PVC Cables	150 days



2. Technical Specification

Table of Content

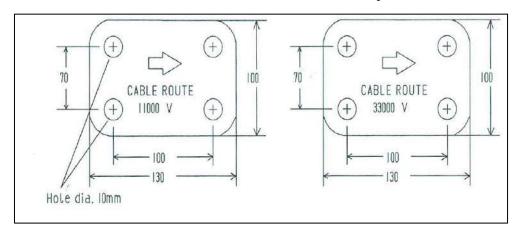
Sl #	Technical Specification
1	Common Technical Specification and Test Standards
2	Technical Specifications for the Lots and drawings
3	GTP to be filled up by bidder
4	Price Schedule



LOT-4: Conductor Hardware and GI Steel Pole fittings

Cable Route Markers

Cable Route Marker Plate with Nuts & Bolts. The length and breath of the plate should be 130x100 mm. The thickness of the plate should be 10 mm. The diameter of the hole should be 10 mm. The length of the Nut (Nut and Bolt) should be 75 mm and the diameter should be 8 mm as per the below drawings.



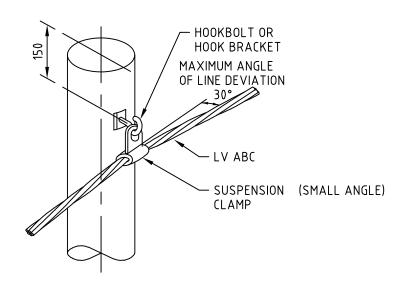
Suspension Clamp SA

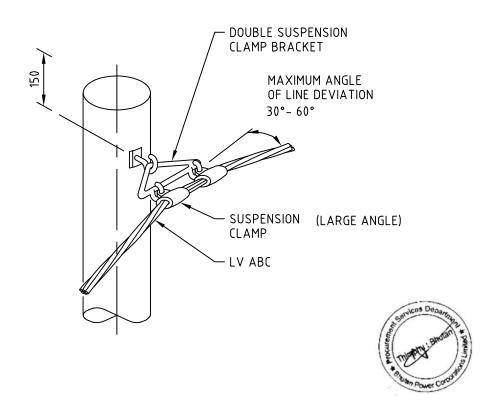
Each assembly shall be delivered complete with all necessary devices suitable for attachment to round steel poles by stainless steel strap. All metal fitting shall be of good quality galvanized mild steel or cast aluminium alloy. Each of the suspension/angle/dead end assemblies shall be supplied with a 1.75 m of stainless steel trap with two buckles.

Bundled end protection shall be provided for protecting cable dead ends and shall comprise a set of heat shrinkable polymeric terminal caps for fitting on each conductor, together with protective black PVC sleeve of 500mm length.

Refer Drawing no. BPC-DDCS-2020-14/2-4





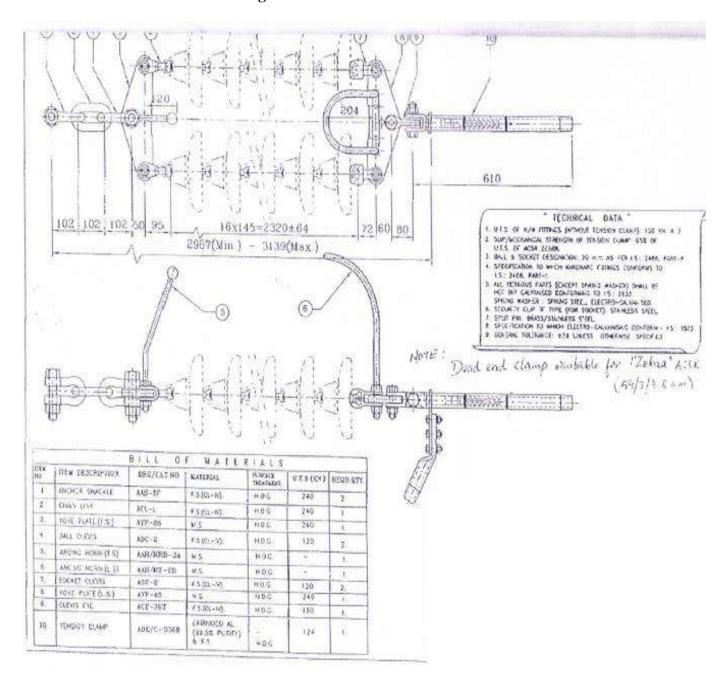


NOTES

- 1. DIMENSIONS AS SHOWN ARE IN mm.
- 2. DRAWING IS NOT TO SCALE.

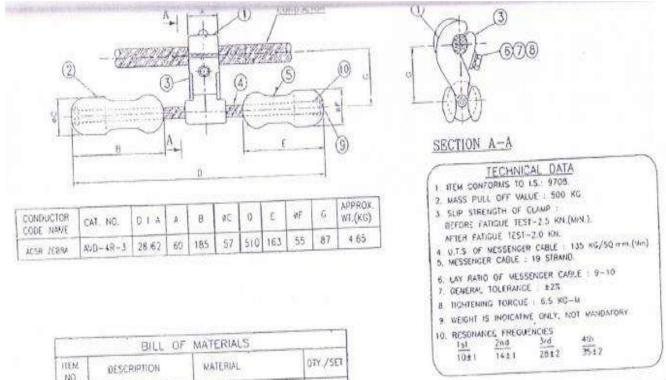
· 是一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个	BHUTAN POWER CORPORATION LIMITED NAME DATE		ENGINEERING AND RESEARCH DEPARTMENT		
			DISTRIBUTION DESIGN & CONSTRUCTION STANDA	\RD	
BPC			LV ABC		
TITLE			INTERMEDIATE & ANGLE POLES DETAILS		
DESIGNED BY					
CHECKED BY			DRAWING NO DDC DDCC 2020 14/2 4	REVISION	
APPROVED BY			DRAWING NO. BPC-DDCS-2020-14/2-4	2020	

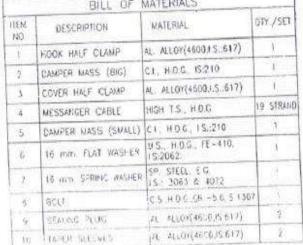
1. Double tension hardware fitting for 220kV ACSR Zebra conductors:





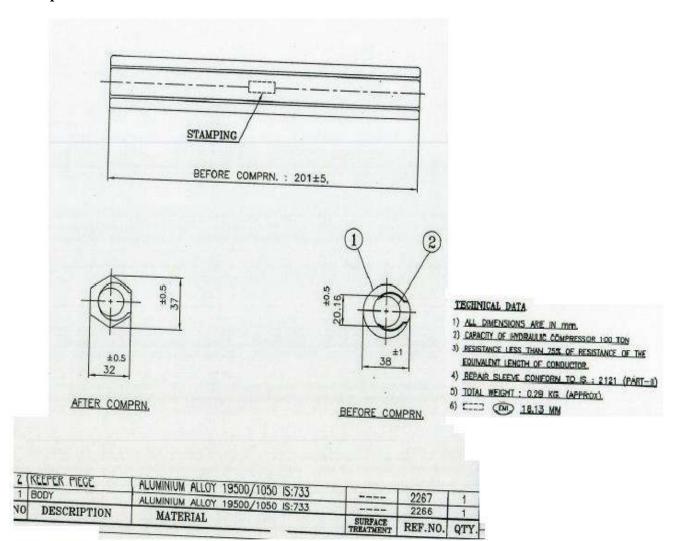
2. Vibration Damper for 220kV ACR Zebra conductor:





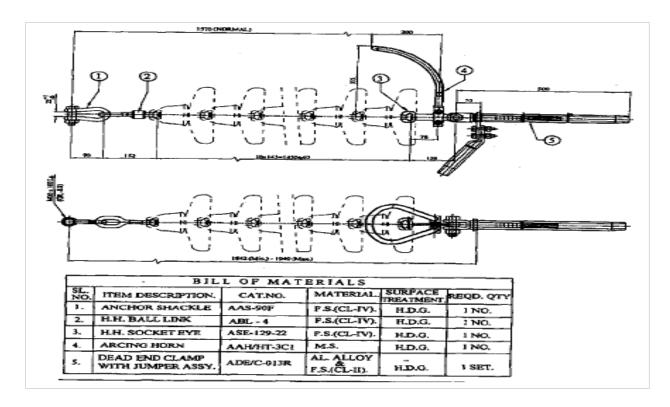


3. Repair sleeve for 66kV ACSR Wolf conductors:

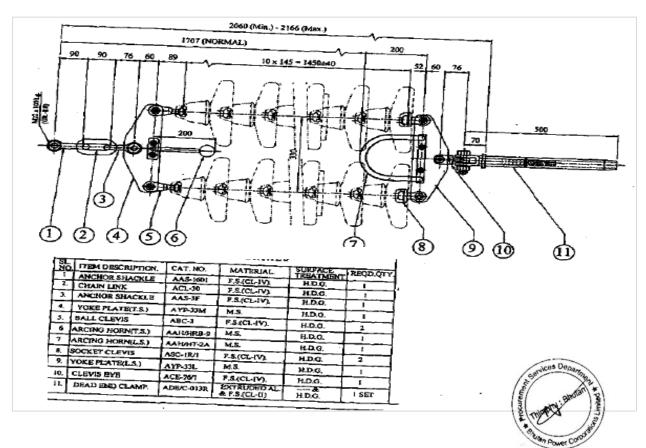




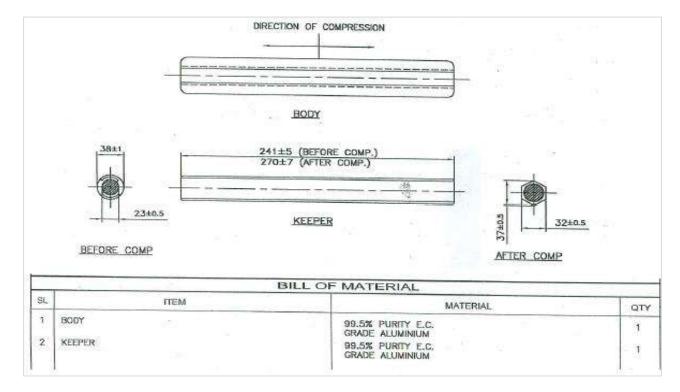




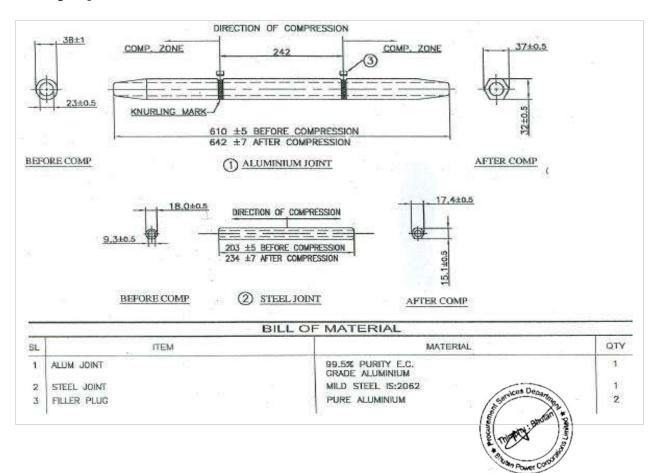
2. Double tension hardware fitting for 132kV ACSR Panther conductors:



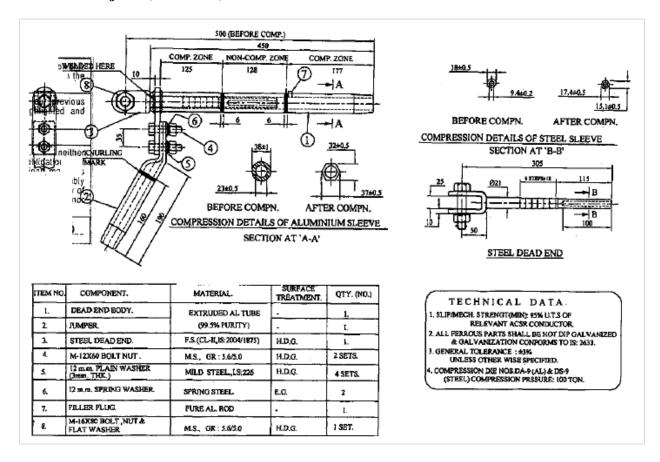
3. Repair sleeves for 132kV ACSR Panther conductors:



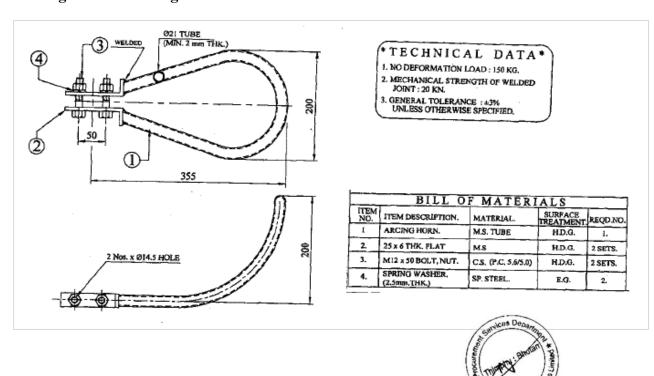
4. Mid-span joint for 132kV ACSR Panther conductors:



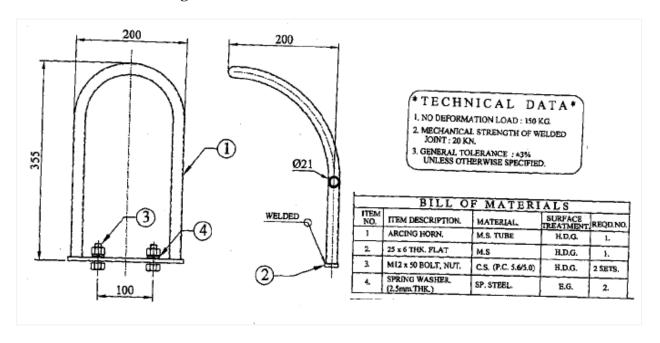
5. Dead end joint (Al & steel) for 132kV ACSR Panther conductors:



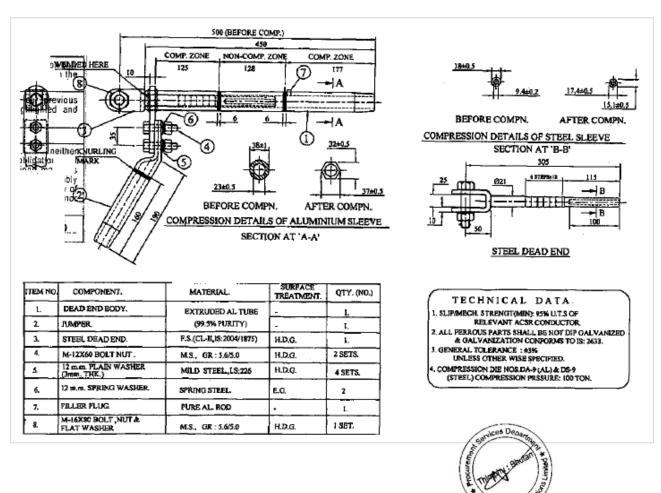
6. Single tension arcing horn for 132kV ACSR Panther conductors:



7. Double tension arcing horn for 132kV ACSR Panther conductors:



8. Jumper corn (only) for 132kV ACSR Panther conductors:



CONDUCTOR FITTINGS & ACCESSORIES

General

This specification covers the design, manufacture, testing, supply, delivery and performance requirements of MV overhead conductor fittings and accessories.

MV overhead conductors' fittings:

- (a) P.G. Connectors
- (b) Preformed Dead End Terminations
- (c) Compression Joints

Applicable Standards

IEC 61238-I for compressions and connectors

IS 2121-2 & 4 for conductors and earth wire accessories for overhead power line IEC 60502-2&4 for constructions, dimensions and test requirements

TECHNICAL SPECIFICATIONS

General

Connectors are required for aluminium to aluminium, aluminium to copper and steel to steel non-tension and tension joints, and for connecting copper and aluminium conductor to terminals of electrical equipment. The connectors shall be complete with any special tools, protective grease, tapes, bolts and washers appropriate for their application. In addition all connectors shall comply with the following:

- 1) the contact shall be firm so that the current distribution among the strands of the conductors is uniform;
- 2) the conductivity of the connector shall be at least 95% of that of the conductor and it shall be designed to carry continuously the full rated current of the conductor for which it is used;
- 3) the contact pressure shall be maintained throughout its service life; and
- 4) corona discharge shall be kept to a minimum.

All compression connectors shall be suitable for installation using either manual or hydraulic compression tools. Details of dies and tools required for the compression connectors offered shall be submitted with the bid. Complete instructions for the installation of each type of connector shall be provided by the Supplier.

Oxide inhibiting grease shall be suitable for aluminium to aluminium to copper bolted joints and as a filling compound for aluminium fittings which accept copper conductors. The compound shall be free from zinc particles or grit,



shall be high 'drop point' grease based and shall remain stable at high temperatures.

Parallel Groove (PG) Connector

General

Non-tension type bolted parallel groove connectors (P.G. connector) are required for jumpers, spur take-offs, and drop connections to dropout fuses. The P.G. connector shall be of one or two bolt type (one bolt type shall be used for connection of shield wire SWG 7/2mm only). IEC61238 or other national or international Standards which ensure equal or higher quality shall be applicable.

The edges of the connector barrels shall be rounded to assist stress relief when the connectors are used with covered conductors.

All connectors shall be supplied pre-filled with high quality oxide inhibiting compound and shall be protectively capped to prevent spillage or spoilage of this compound. All connectors shall be clearly and permanently marked with the correct conductor size range and category.

In addition all connectors shall comply with the following:

- The current must be uniformly distributed among the strands of the conductors.
- The connector must have at least the same conductance as the conductor and carry the full continuous current rating of the conductor size they are designed for.
- The original quality of contacts shall be maintained throughout the connectors service life.

The connectors shall be made of corrosion-resistant alloy with a minimum tensile strength 400 MPa. The resistance of all clamps shall not be more than 50% of the resistance of the conductor itself over the same length as the clamp.

The connectors shall:

- Have serrated conductor groves,
- Interlocking fingers,
- Be recessed to prevent bolt head turning during tightening,
- Have a one, two, or three bolt pattern to suit conductor size and current rating,
- Have bolts of sufficient length to allow installation without disassembling the connector,
- Have conductor entries of a generous radius to prevent damage to strands, and
- Be pre-filled with joint compound.



Packaging

Each connector shall be supplied in an individual sealed clear plastic bag or pocket. The bag shall be adequately durable to ensure no grease or oxide inhibiting compound is lost or spoiled prior to the time of installation. The bag shall be labelled with the makers name or trade mark, and the size range of the fitting. Bags shall be further packaged in cardboard or similar containers in quantities of approximately 100 fittings of the identical description.

Preformed dead end terminations

Preformed dead end terminations for AAAC covered conductor shall be manufactured from aluminium alloy. Dead end terminations for galvanised steel conductor shall be manufactured from galvanized steel. A UV-radiation and weather resistant end (terminations) cap shall be provided one for each preform termination. The end caps shall be suitable size for fitting with the outer of covered conductors.

The minimum failing load of the dead end fittings shall be not less than 100% of the breaking load of the matching conductor, as mentioned in the relevant clauses in this Technical Specification. The loop dimensions shall be suitable for the matching thimble fittings. The fittings shall have marks to show the crossover points for correct installation.

The preformed terminations shall be supplied for termination of the following shield wire and guy wire

- 7/8 SWG G.I. stay wire; and
- 7/2.0 mm G.I. shield wire with accessories

The 7/2.0 mm G.I. shield wire will be terminated by a preformed dead end termination at top cross arm (G.I. Channel 75mm x 50mm x 6mm). The necessary strain clamp sets for connecting the preformed dead end termination to the top cross arms shall be provided along with the preformed terminations for shield wire (refer to drawing). The cost for provision of these clamp sets shall be included in the itemized prices for preformed dead end terminations for shield wire.

Tension Joints

Full Tension Mid-Span Joints (Tension Joins) shall be of the compression inline sleeve type suitable for connection of AAAC Covered Conductor;

The Supplier shall provide appropriate type of full tension mid-span joints conforming to the conductors' strands.

The compression type jointing sleeve shall be designed to have the strength at least 95% of the rated breaking strength of the conductor to which it is fitted.

The outer insulation cover shall be provided along with mid-span joints for covered conductors with UV-radiation and weather resistant thermoplastic.

G.I. Suspension Clamp for Shield wire

The galvanized steel suspension clamp for shield wire will be used for installation of shield wire on the top of single telescopic pole. The materials other than galvanized steel shall not be used for the suspension clamp because of shield wire's connectivity to the earthing. The gripping part shall suit for the size of shield wire. The Supplier shall refer to the installation method of shield wire mentioned in relevant Technical Specifications in relation to shield wire, and properly design a type of suspension clamp for shield wire.

The suspension clamps shall be supplied along with necessary hock bolt (M16), nut and washers by individual packing.

Strain Fittings for Shield Wire with Preformed Dead End Termination

All the necessary fittings for straining the shield wire at the cross-arm (G.I. Channel 75 x 5 x 6 mm) on the top of double pole structure shall be supplied by the Supplier for this Package along with the preformed dead end termination. The fittings shall be properly designed/selected by the Supplier. The Purchaser recommends that the fitting may include a crossarm strap, an eye-thimble, bolts, washers and nuts.

INSPECTIONS AND TESTS

General

All tests shall be carried out in accordance with the relevant IEC Standards and other applicable Standards.

The cost for the tests shall be included in the prices estimated in the Price Schedules of Goods.

The Bidder shall submit type test reports with the bid. In case the type test reports submitted with Bid are of the tests conducted earlier than five years as on the date of bid opening, the Supplier shall repeat these type tests at no extra costs to the Purchaser.

Inspection

The Supplier shall intimate the Purchaser about the detailed program about the tests and inspection at least one month in advance.



Inspection and tests on all the Goods offered shall be carried out in the presence of Purchaser's representative unless inspection waiver has been given to the Supplier. The inspection shall be carried out as per the test procedure that has been approved by the Purchaser. The Supplier shall assist the work of the Purchaser's inspector by providing copies of all relevant Standards and test procedures, and allowing the inspector full use of the necessary tapes, measures and laboratory equipment, together with ample space and assistance in the handling of Goods for inspection.

The Supplier shall submit all final test and inspection reports to Purchaser's representative (inspector) during his stay at the workshop for the inspection. The inspector shall issue a "Dispatch Clearance" to the Supplier when the tests and inspection has successfully completed in compliance with the Technical Specifications.



GALVANIZED POLE FITTINGS

General

This specification represents the minimum requirements for the works. The Supplier shall provide equipment, which meets or exceeds these minimum requirements. These items are being sought as additions to existing networks; it is essential to maintain compatibility with existing hardware and line design, as well as with established local work practices and methods.

Clamps

The clamps shall be designed and manufactured to properly fit the channels on the poles at the expected height. The internal diameter of semi-circle ring part in clamp shall be designed to suit the outer diameter of poles at the expected height. The clamps shall be adjustable to be used for some range of poles diameters so that such universal design will reduce the number of clamp sizes. The size of bolt and nut for pole clamps shall be equal or more than M16.

Full Clamp

This clamp shall be designed to suit for mounting two steel channels on the double pole structures such as cross arm assemblies for lines and substations. This clamp consists of two sets of bolt and nut (comprised of a full threaded bolt, a flat washer, a spring washer and a nut) provided to support the cross-arms. Welding of bolts on the clamps shall not be allowed. These bolts-heads shall not bulge on the internal surface of the ring after assembly. Another two sets of bolt and nut (comprised of a full thread bolt, a nut, a spring washer and a two flat washers) shall be provided for coupling the half-round rings.

Half-Clamp

A semicircle clamps shall be designed for mounting one steel channel/ angle on the single or double pole structures. This clamp will consist of two sets of bolt and nut (comprised of a full thread bolt, a nut, a spring washers and two flat washers). The clamp shall be designed to fit the single channel on poles and the space of bolting part between clamp and channel may be designed at approximately ¼ of the outer diameter of pole.

Clamps for Steel swaged Pole

- "M" clamp is used for supporting two channels on the double pole structures such as cross arms and transformer platform.
- "U+M" clamp is used for supporting single cross arm channel on single pole structure. It is a combination of "U" clamp and "M" clamp.
- "Full clamp" is used for supporting intermediate supports for cross bracing. ABS handle support and equipment supports.
- Stay clamp consist of two "U" clamps.



The detail of clamps used for steel swaged pole is given in the drawing no. BPC-DDCS-2020- 15/7-7

Line Cross-arm Assemblies for Steel Swaged Pole.

Single Pole Assemblies

Single pole structure is used for small angle or tangent lines. Single pole assembly shall consist of following items:

Pole fittings for Single pole assemblies					
	Items	Quantity			
A	SP Top Hamper Assembly				
i	ISMC 100 x 50, welded in L-shape	1 No.			
ii	"U+M" clamp with GI nuts and bolts, 16 mm dia, 125 mm long,	1 Set			
	complete with one flat washer and one spring washer				
В	SP Cross Arm Assembly				
i	ISMC 100x50, 1620 mm length complete with necessary hole	1 No.			
ii	U+M" clamp with GI nuts and bolts, 16 mm dia, 125 mm long,	1 Set			
	complete with one flat washer and one spring washer				

Double Pole Assemblies

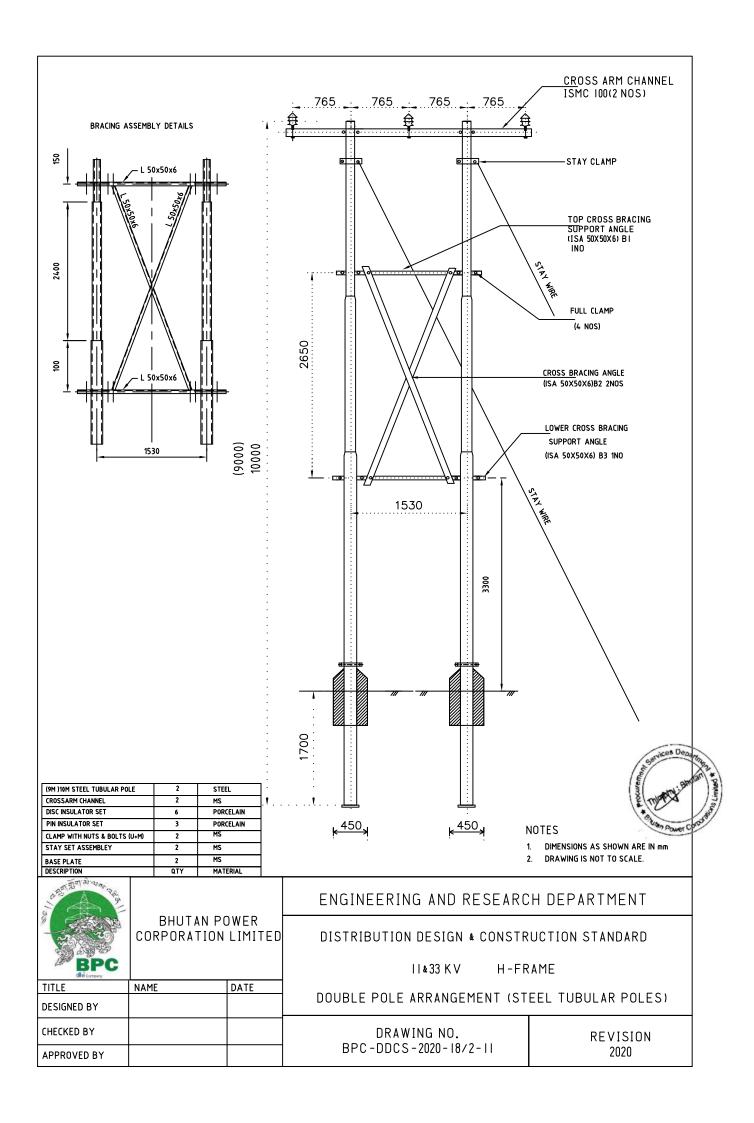
Double pole will be used for large angle lines or at the dead end point on MV distribution lines.

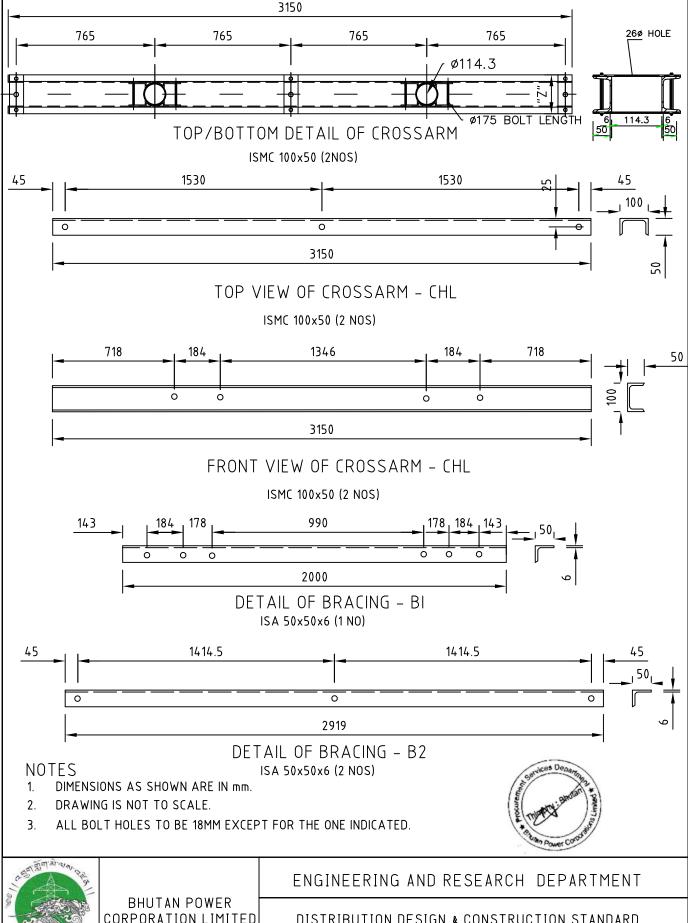
Pole Fittings for Double Pole Assemblies					
	Items	Quantity			
1	DP Top Cross arm Assembly (10 m)				
i	ISMC 100x50, 3150 mm length complete with necessary holes	2 Nos			
ii	"M" Clamp	4 Nos			
iii	Sets of GI	4 sets			
	Nuts and bolts, 16 mm dia, 175 mm long, complete with one flat				
	washer and one spring washer along with 20 mm dia GI pipe for				
	clamps				
iv	MS flat string bracing, 50 x 6 mm, 227 mm length complete with	6 Nos			
	necessary holes for fixing insulator				
V	Sets of GI nuts and bolts, 16 mm dia, 150 mm long, complete with	6 Sets			
	one flat washer and one spring washer along with 20mm dia pipe				
	for bolting MS flat and disc insulator				
2	DP cross Bracing Assembly (10 m)	2-			

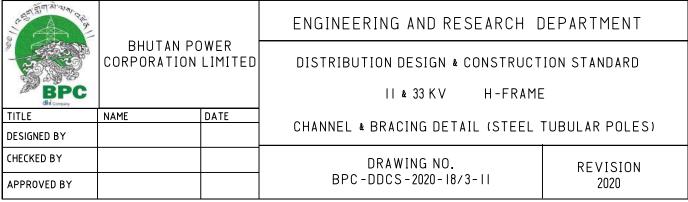
i	MS angle 50x50x6 mm, 2030 mm length complete with necessary	1 No.
	holes	
ii	MS angle 50x50x6 mm, 2000 mm length complete with necessary	1 No.
	holes	
iii	MS angle 50x50x6 mm, 2919 mm length complete with necessary	2 Nos.
	holes	
iv	Full clamp (pole dia 114.3 mm outer dia)	2 Nos.
V	Full clamp (pole dia 165.1 mm outer dia)	2 Nos.
vi	Sets of GI nuts and bolts, 16 mm dia, 100 mm long, completed with	8 sets
	one flat washer and one spring washer	
vii	Sets of GI nuts and bolts, 16 mm dia, 35 mm long, complete with	5 Sets
	one flat washer and one spring washer	

Details are given in drawing no. BPC-DDCS-2020-18/2-11

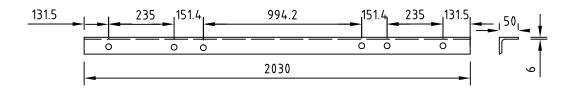






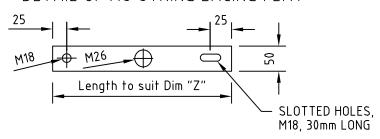


DETAIL OF BRACING - B3



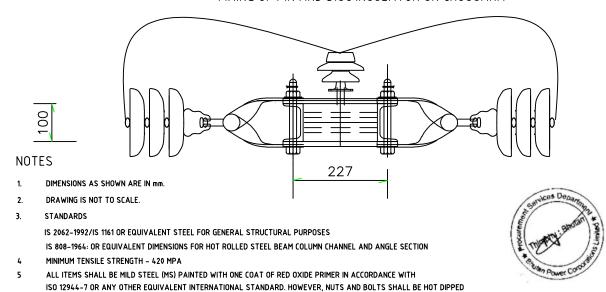
ISA 50x50x6 (1 NO)

DETAIL OF MS STRING LACING FLAT



FL 50x6 (6 NOS) M16X185 MM BOLT LENGTH (6NOS)

FIXING OF PIN AND DISC INSULATOR ON CROSSARM



6 DISC ARRANGEMENT IS SHOWN FOR 33kV SYSTEM, TAKE ONE DISC INSULATOR FOR 11kV SYSTEM

GALVANISED WITH ZINC COATING 600 GRAM PER SQUARE METER.

ENGINEERING AND RESEARCH DEPARTMENT BHUTAN POWER CORPORATION LIMITED DISTRIBUTION DESIGN & CONSTRUCTION STANDARD II & 33 KV H-FRAME TITLE NAME DATE CHANNEL & BRACING DETAIL (STEEL TUBULAR POLES) **DESIGNED BY** CHECKED BY DRAWING NO. REVISION BPC-DDCS-2020-18/4-11 APPROVED BY 2020

Price Schedule

Lot 2: Distribution Boards (AC & DC), Battery Bank and Accessories							
SL#	Description	UoM	Qty	Technical Specification	Brand and Country of Origin	Unit Rate in DDP (Nu.)	Amount in DDP (Nu.)
1	AC Distribution Board	No.	1				
2	DC Distribution board, 110 V	No.	1	Refer Techinacal			
2	Maintenance free VRLA battery 110V DC, 200 AH	Set	1	Specification and GTP parameters			
4	Float cum Boost charger (40A + 60A)	No.	1				
Total Lot Amount (Nu.)							



Price Schedule

Lot 4: Conductor Hardware and Steel Pole Fittings							
SL#	Description	UoM	Qty	Brand and Country of Origin	Unit Rate in DDP (Nu.)	Amount in DDP (Nu.)	
1	Single tension hardware fittings (complete set) for 132kV ACSR Panther conductor.	Sets	10				
2	Double tension hardware fittings (complete set) for 132kV ACSR Panther conductor.	Sets	5				
3	Dead End Joint (Al & Steel) for 132kV ACSR Panther conductor.	Sets	10				
4	Arcing horn for single tension 132kV ACSR Panther conductor.	Nos.	10				
5	Arcing hor for double tension 132kV ACSR Panther conductor.	Nos.	10				
6	Jumper cone for 132kV ACSR Panther conductor.	Nos.	10				
7	Vibration damper for 220kV ACSR Zebra conductor.	Nos.	50				
8	Double tension hardware fittings (complete set) for ACR Zebra conductor.	Sets	20				
9	11KV Cable route marker with nut & bolts	SET	217				
10	33KV Cable route marker with nut & bolts	SET	100				
11	Suspension Clamp-SA For 3Cx95sqmm11kV ABC	SET	20				
12	Tension Jt. with insl. cover-AAAC 50mm2	NO	28.00				
13	Tension Jt. with insl.cover(111mm2)-AAAC	NO	77.00				
14	Preform deadend termination-AAAC 49.5mm2	NO	109.00				
15	Preform dead end terminations for AAAC Covered 100sg.mm	NO	420.00				
16	Preform termination - 100sqmm	NO	2,927.00				
17	Preform termination - 150sqmm	NO	1,507.00				
18	Cross arm assembly for H frame (100mm)	Set	462				
19	Cross bracing assembly for double pole	Set	205				
	Total	Lot Amo	unt (Nu.)				

